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concl.

a bottom header including a first header panel extending downward from said first body panel, said bottom header including an opening for mounting the plastic bag to a dispensing post, said bottom header including one or more tearable areas that allow the plastic bag to be substantially removed from said dispensing post in response to being broken.

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Please add new claim 19 as follows:

1919. (New) A method of manufacturing a plastic bag, comprising the steps of:

providing a sheet of plastic film;

folding said plastic sheet over onto itself along a fold line to form first and second opposing panels, said fold line forming a primary bottom of the plastic bag;

sealing said first and second opposing panels to each other along a first seal line generally parallel to and spaced away from said fold line, said first seal line forming a secondary bottom of the plastic bag, a bottom header being defined by portions of said first and second opposing panels extending between said primary and secondary bottoms, said bottom header being free of reinforcing filler material between said portions of said first and second opposing panels;

sealing said first and second opposing panels to each other along second and third seal lines, said second and third seal lines being generally parallel to and spaced away from each other and being generally perpendicular to said first seal line, said second and third seal lines forming a pair of sides of the plastic bag, said primary and secondary bottoms extending between said pair of sides, said

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